2S-2600, 3S-3000, & 3S-4000

Weight Bracket Kit

Used with:
• 2S-2600
• 3S-3000
• 3S-4000

General Information

These instructions explain how to install the Weight Bracket Kit. This kit is designed to add weight to the frame in place of the optional markers. These instructions apply to:

171-099A 26/30/4000 Single HD Weight Kit

Before You Start

Page 2 is a detailed listing of parts included in the Weight Bracket Kit. Use this list to inventory parts received.

Tools Required
• Basic Hand Tools

Assembly Instructions

Weight Bracket Assembly

Refer to Figure 1

NOTE: Weight brackets come in a pair of left and right. The LH weight bracket is shown in Figure 1.

1. Attach each adjustment leg (3) to bottom of weight bracket (2).

2. Insert two 5/8-11 x 2 bolts (1) through top of weight bracket (2).

3. Secure adjustment leg (3) to weight bracket (2) with 5/8 flat washers (4), 5/8 lock washers (5), and 5/8-11 hex nuts (6).

4. Leave bolts (1) and hardware (4,5,& 6) loosened for adjustment.
Refer to Figure 2

5. Place weight bracket (4) to anywhere along drill frame.

NOTE: Weight brackets may be placed anywhere along frame provided there are no clearance issues.

6. Attach weight bracket to frame using two 3/4-10 x 6 1/32 x 7 3/4 u-bolts (3), four 3/4 lock washers (2), and four 3/4-10 hex nuts (1).

7. Repeat all steps to attach RH weight bracket to frame.

171-099A 26/30/4000 Single HD Weight Kit

Your kit includes:

<table>
<thead>
<tr>
<th>Qty.</th>
<th>Part No.</th>
<th>Part Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>2</td>
<td>171-043D</td>
<td>WEIGHT BRACKET ADJ LEG</td>
</tr>
<tr>
<td>1</td>
<td>171-100M</td>
<td>MANUAL 26/30/4000 HD WEIGHT BRACKET</td>
</tr>
<tr>
<td>4</td>
<td>802-055C</td>
<td>HHCS 5/8-11 X 2 GR5</td>
</tr>
<tr>
<td>4</td>
<td>803-021C</td>
<td>NUT HEX 5/8-11 PLT</td>
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<tr>
<td>8</td>
<td>803-027C</td>
<td>NUT HEX 3/4-10 PLT</td>
</tr>
<tr>
<td>4</td>
<td>804-019C</td>
<td>WASHER FLAT 5/8 USS PLT</td>
</tr>
<tr>
<td>4</td>
<td>804-022C</td>
<td>WASHER LOCK SPRING 5/8 PLT</td>
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<td>804-023C</td>
<td>WASHER LOCK SPRING 3/4 PLT</td>
</tr>
<tr>
<td>4</td>
<td>806-093C</td>
<td>U-BOLT 3/4-10 X 6 1/32 X 7 3/4</td>
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